



GLAZED PORCELAIN TILE

Standard: EN 14411:2016 - Annex G

Product Group:

Bla - GL

REFERENCE	SIZE (cm) [N]	WORK SIZE (mm)	THICK. (mm)
Freestone Grey	30x60	605x305	7.8

TECHNICAL CHARACTERISTICS	STANDARD TEST	REQUIREMENT EN14411	Value	
DIMENSIONS	ISO 10545-2			
- DEVIATION FROM THE WORK SIZE (%)		≤2% (Max.: ±5mm) M: 2≤ J ≤5mm	COMPLIES	
- DEVIATION FROM SAMPLE AVERAGE (%)		±0.9mm [7≤N<15] ±0.6% (≤ ±2mm)[N≥15]		
THICKNESS	ISO 10545-2			
- DEVIATION FROM THE WORK SIZE (%)		±0.5mm [7≤N<15] ±0.5% [N≥15]	COMPLIES	
STRAIGHTNESS	ISO 10545-2			
- DEVIATION FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±1.5mm) [N≥15]	COMPLIES	
SQUARENESS	ISO 10545-2			
- DEVIATION FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±2mm) [N≥15]	COMPLIES	
FLATNESS	ISO 10545-2			
- DEVIATION FROM THE DIAGONAL OR FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±2mm) [N≥15]	COMPLIES	
SURFACE QUALITY	ISO 10545-2	95%	COMPLIES	
WATER ABSORPTION	ISO 10545-3	<0.5%	COMPLIES	
BENDING STRENGHT	ISO 10545-4			
- BREAKING STRENGTH (N)		≥ 1300 (Thickness ≥ 7.5 mm) ≥ 700(Thicknes< 7.5 mm)	COMPLIES	
- RUPTURE MODULE (N/mm2)		≥ 35	COMPLIES	
RESISTANCE TO DEEP ABRASION (mm3)	ISO 10545-6	NOT APPLICABLE	~	
RESISTANCE SURFACE ABRASION (PEI)	ISO 10545-7	ACORDING TO TEST REPORT	4	
STAINING RESISTANCE	ISO 10545-14	Min. Class 3	5	
CHEMICAL RESISTANCE	ISO 10545-13			
- ACID RESISTANCE		as per manufacturer	LA	
- ALKALI RESISTANCE		as per manufacturer	LA	
RESISTANCE TO HOUSEHOLD CHEMICALS AND SWIMMING POOL SALTS		MIN. B	Α	
INEAR THERMAL EXPANSION	ISO 10545-8			
COEFFICIENT OF LINEAR THERMAL EXPANSION (K-1)		as per manufacturer	< 9.0x10-6	
CRAZING RESISTANCE	ISO 10545-11	REQUIRED	COMPLIES	
ROST RESISTANCE	ISO 10545-12	REQUIRED	COMPLIES	
THERMAL SHOCK RESISTANCE	ISO 10545-9	RESISTANT	COMPLIES	
MOISTURE EXPANSION	ISO 10545-10	< 0.6mm/m	COMPLIES	
ANTI-SLIP PROPERTIES				
WORKROOMS AND FIELDS OF ACTIVITIES WITH RAISED SLIP DANGER	DIN 51130	as per manufacturer, when applicable	R10	
WET-LOADED BAREFOOT AREAS	DIN 51097	as per manufacturer, when applicable	Α	
ANTI-SLIP PROPERTIES	ENV 12633	as per manufacturer, when applicable	Class 2	
NTI-SLIP PROPERTIES				
WET AREAS	BS 7976	as per manufacturer, when applicable	≥ 36	
DRY AREAS		as per manufacturer, when applicable ≥ 36		
MPACT RESISTANCE				

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Technical Direction

Admnistration

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