





THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP BIa



Sizes	120x278 cm 47 ⁄4"x109 ⁄2"	120x120 cm 47 /₄"x47 /₄"	120x120 cm 47 /₄"x47 /₄"	80x80 cm 31 ½"x31 ½"	60x120 cm 23‰"x47 ⁄4"	60x60 cm 23%"x23%"	30x60 cm 11¾"x23‰"
	★ 6mm	★ 9mm	★ 20mm	★ 20mm	★ 9mm	★ 9mm	★ 9mm

				Requisites for nominal size N				Prism				
				7 cm ≤ N < 15 cm	N≥15 cm		Matte					
		Technical features	Test method	(mm)	(%)	(mm)	rectified 6mm 120x278 cm	Matte rectified 9mm	Grip rectified	Textured rectified	Silk rectified	
		Length and width		± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
Regularity features		Perpendicularity (Measurement only on short edges when L/I ≥ 3)	ISO 10545-2	± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for	Suitable for	Suitable for	
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for					
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.						
Structural		Water absorption level	ISO 10545-3	E≤ 0,5	≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%			
features		(in% by mass)	ASTM C373-18	Requirement ANS	≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%			
		Breaking strenght	ISO 10545-4	S ≥ 700N (for thickness < 7,5mm) S ≥ 1300N (for thickness ≥ 7,5mm)			S≥1000 N	S≥1500 N	S≥1500 N	S≥10000 N	S≥1500 N	
	\downarrow	Bending resistance	130 10343-4		R ≥ 35 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²	R ≥40 N/mm²		
Bulk mechanical features		Bending and breaking load resistance ⁽⁴⁾⁽⁵⁾ EN 1339 Annex F -					≥T11 120×120 90X90 ≥U4 60×120					
		Impact resistance ISO 10545-5			Declared value			≥0.55	≥0.55	≥0.55	≥0.55	
Surface mechanical features		Mohs hardness	EN 101		-			MOHS 6	MOHS 8	MOHS 8	MOHS 5	
	0	Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³			≤150mm³	≤150mm³	≤150mm³	≤150mm³	≤150mm³	

* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).

** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).

*** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

(1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.

(2) The anti-slip performance is guaranteed at the time of delivering the product.

(3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations." (4) For further details, please refer to the outdoor design general catalogue.

(5) Only for products with 20 mm thickness

The technical features for the 120x278 apply to the following colors: Cotton, Cord, Suede, Fog, Cloud, Graphite / Le catteristiche tecniche per il 120x278 sono valide per i sequenti colori: Cotton, Cord, Suede, Fog, Cloud, Graphite





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Sizes 120x278 cm 47 /			"x109 ⁄2" 120x120 cm 47 ⁄4"x47 ⁄4" ¥ 9mm		20x120 cm 47 ¼"x47 ¼" ★ 20mm 80x80 cm 31 ½"x31 ½" ★ 20mm		60x120 cm 23%"x47 ⁄4" 6 ★ 9mm		60x60 cm 23%"x2 ★ 9mm	235%" 30x60 c	30x60 cm 11¾"x23‰" ★ 9mm		
						Requisites for nominal size N					Prism	Prism	
			Technical		Test method	7 cm ≤ N < 15 cm	N ?	≥ 15 cm	Matte	Matte		Taxturad	
		feature	es		(mm)	(%)	(mm)	rectified 6mm 120x278 cm	rectified 9mm	Grip rectified	Textured rectified	Silk rectified	
		Coefficient of linear therma expansion		iermal	ISO 10545-8	Declare	ed value		≤7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹
	ermo- metric			Thermal shock resistance ISO 10545-9		Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant
feat	atures	444	Moistu expansio mm/m	ion (in	ISO 10545-10	Declared value			≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)
		業	Frost resistar		ISO 10545-12	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant
	ysical	ŀ	Bond stre	enght	EN 1348	Declared value			≥1.0 N/mm² (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - El 12004)	² ≥1.0 N/mm² N (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)
	perties	*	Reaction t	to fire	_	Class A	Class A1 or A1 _{fl}			A1 - A1 _{fl}	A1 - A1 _{fl}	A1 - A1 _{fl}	A1 - A1 _{fl}
			Resistance househo chemicals swimmi pool sa	hold Ils and ning alts		Minimum B class			A	A	A	А	А
	emical atures		Resistant low concentra of acids alkali	v rations s and	ISO 10545-13	Declare	ed class		LA	LA	LA	LA	LA
TCu.	tures		Resistand high concentra of acids alkali	h rations s and		Declared class			НА	HA	НА	HA	НА
			Stain resistar		ISO 10545-14	Declare	Declared class			5	5	5	5
			Booted rest	t '	DIN 51130	Declare	ed class		R9	R10	R11	R11	N.C.
		1	Barefo Ramp te		DIN 51097	Declare	Declared value			A+B	A+B+C	A+B+C	А
		1			BS 7976	PTV ≥ 36 classifies the s			PTV≥36 Wet on demand	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥ 36 Dry ≤ 24 Wet
Sa	fater		Pendulu friction T		AS 4586	Declared Classification surface materials acco Te			P3 on demand	Class P3	Class P4	Class P4	
charac	ofety cteristics 1)(2)				UNE-ENV 12633 UNE 41901:2017 EX	Declare	ed value		C2 on demand	Class C2	Class C3	Class C3	
			Coefficier frictio		B.C.R.A. Rep. CEC/81	µ >0.40 for a sliding ha	eather elemen oor ard rubber ele t _{fl} oor	nt on a dry	>0.40Asciutto >0.40Bagnato		to >0.40Asciutto to >0.40Bagnato	>0.40Asciutto >0.40Bagnato	>0.40Asciutto <0.40Bagnato
			Dynam coefficer friction (D	ent of	ANSI A.137.1	Requires a minimum v interior space expected			> 0.42 Wet	> 0.42 Wet	> 0.42 Wet	> 0.42 Wet	> 0.42 Wet

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